

MANUFACTURING

Top responses given by survey respondents.

Fraud		<p>Percentage of respondents affected by fraud in the past 12 months.</p> <p>↑ 7% points above higher than 2015 ↑ 7% points above global average of 82%</p>	
MOST COMMON TYPES OF FRAUD	Information theft, loss, or attack (e.g., data theft)	30%	24% <small>Global avg.</small>
	Regulatory or compliance breach	30%	21%
	IP theft (e.g., of trade secrets, piracy or counterfeiting)	26%	16%
MOST COMMON PERPETRATORS	Junior employees	39%	39%
	Freelance/temporary employees	37%	27%
	Senior or middle management employees	33%	30%
	Ex-employees	33%	27%
	Vendors/suppliers	33%	26%
MOST COMMON ANTI-FRAUD MEASURES <small>Percentage of respondents who have implemented the anti-fraud measure.</small>	Management (management controls, incentives, external supervision such as audit committee)	88%	74%
	Information (IT security, technical countermeasures)	86%	82%
	Staff (training, whistle-blower hotline)	79%	74%
MOST COMMON MEANS OF DISCOVERY	Through an internal audit	51%	39%
Cyber Security		<p>Percentage of respondents that experienced a cyber incident in the past 12 months.</p> <p>↑ 6% points above global average of 85%</p>	
MOST COMMON TYPES OF CYBER INCIDENT	Virus/worm infestation	39%	33% <small>Global avg.</small>
	Data breach resulting in loss of IP/trade secrets/R&D	35%	19%
	Email-based phishing attack	35%	26%
MOST COMMON PERPETRATORS	Agents and/or intermediaries	23%	13%
MOST COMMON TARGET	Customer records	63%	51%
	Trade secrets/R&D/IP	52%	40%
	Employee records	44%	40%
Security		<p>Percentage of respondents that experienced a security incident in the past 12 months.</p> <p>↑ 13% points above global average of 68%</p>	
MOST COMMON TYPES OF SECURITY INCIDENTS	Theft or loss of IP	56%	38% <small>Global avg.</small>
	Environmental risk	28%	27%
	Workplace violence	26%	23%
MOST COMMON PERPETRATORS	Competitors	24%	12%
RESPONDENTS ARE MOST LIKELY TO FEEL HIGHLY VULNERABLE TO THE FOLLOWING SECURITY RISKS	Environmental risk	28%	20%
	Workplace violence	21%	27%
	Theft or loss of IP	21%	19%